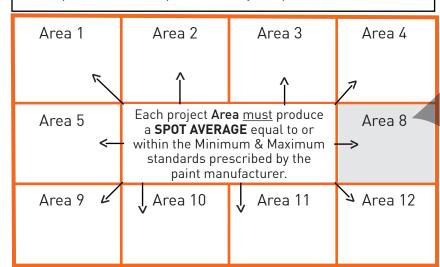
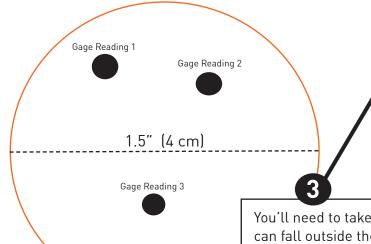
Divide your entire project into **AREAS** of 100 ft² [9.29 m²]

Fach area will need to conform to the Minimum & Maximum DFT specifications as prescribed by the pain manufacturer.





Area 8

 $100 \text{ ft}^2 / 9.29 \text{ m}^2$

Allowances 80% of Minimum DFT 120% of Maximum DFT

SPOT #1

SSPC PA2

SSPC PA2

SPOT#4 SSPC PA2

Allowances 80% of Minimum DFT 120% of Maximum DFT

SPOT #2

Allowances 80% of Minimum DFT 120% of Maximum DFT

SPOT AVERAGE:

SPOT #3

SSPC PA2

80% of Minimum DFT 120% of Maximum DFT

SPOT #5

SSPC PA2

80% of Minimum DFT 120% of Maximum DFT

[Spot 1 + Spot 2 + Spot 3 + Spot 4 + Spot 5] ÷ 5

Within an area, choose a minimum of 5 random SPOT locations to take your gage readings.

The average of 3 gage readings equals your **SPOT Reading** which can deviate from the prescribed mfg specifications as follows:

> 80% of Minimum thickness allowed 120% of Maximum thickness allowed

Although Spot readings can vary from spec, the SPOT AVERAGE (average of the spot readings) cannot.

You'll need to take a minimum of 3 GAGE READINGS in each Spot Location. These gage readings can fall outside the AREA specs and/or the 80% -120% SPOT deviations. However, the average of these gage readings (known as the SPOT) must fall within the allotted 80% minimum - 120% maximum DFT levels prescribed by the paint manufacturer.